



Solid Carbide Thread mill for ISO Metric Internal Thread without oil hole

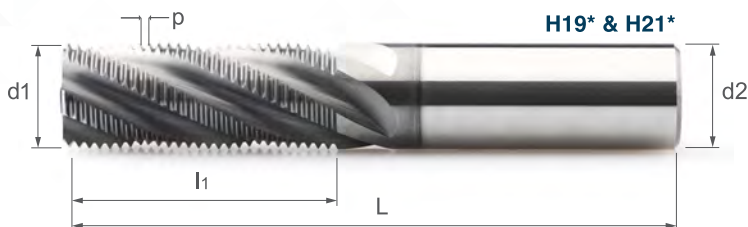
United Kingdom Solid Carbide M / MF Thread mill 4 Flutes

France Fraises 2 tailles M / MF Thread mill - 4 dents en carbure monobloc

China 整体硬质合金

Germany VHM Fräser M / MF Thread mill 4 Zähne

Italy Frese M / MF Thread mill in metallo duro integrale 4 taglianti



M

EDPNo./EDV-Nr./ CODEusine/CodiceEDP	Dimension (mm)									H19*
	M	l1	l2	P	d1	L	d2 (h6)	Z	G6110	
=*+Ødata										
0600	≥M6	13.00		1.00		57	6	3	●	
0800	≥M8	17.50		1.25		60	6	3	●	
1000	≥M10	21.00		1.50		75	8	4	●	
1200	≥M12	26.25		1.75		75	10	4	●	
1400	≥M14	30.00		2.00		83	10	4	●	
1600	≥M16	34.00		2.00		83	12	4	●	

MF

EDPNo./EDV-Nr./ CODEusine/CodiceEDP	Dimension (mm)									H21*
	M	l1	l2	P	d1	L	d2 (h6)	Z	G6110	
=*+Ødata										
0800	≥M8	17.00		1.00	6.0	57	6	3	●	
0800 057 06	≥M8	17.25		0.75	6.0	57	6	3	●	
1000	≥M10	21.00		1.00	8.0	64	8	4	●	
1200	≥M12	25.50		1.50	9.5	72	10	4	●	
1200 072	≥M12	26.25		1.25	9.5	72	10	4	●	
1200 072 10	≥M12	25.00		1.00	9.5	72	10	4	●	
1400	≥M14	30.00		1.50	10.0	83	10	4	●	
1400 083 10	≥M14	29.00		1.00	10.0	83	10	4	●	
1600	≥M16	34.50		1.50	12.0	83	12	4	●	
1600 083 12	≥M16	33.00		1.00	12.0	83	12	4	●	
1800	≥M18	37.50		1.50	14.0	90	14	5	●	
1800 090 14	≥M18	37.00		1.00	14.0	90	14	5	●	
2000	≥M20	42.00		1.50	16.0	92	16	5	●	
2000 092 16	≥M20	41.00		1.00	16.0	92	16	5	●	

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

M02	M03	M04	M05	M06	M07	M08	M09	M10	M11	M12	M13	M14	M15	M18	M22	M25	M31	M16	M20	M17	M19	M21	M23	M24	M32
M26	M27	M28	M33	M01	M29	M30																			

Working Material Cutting Parameter



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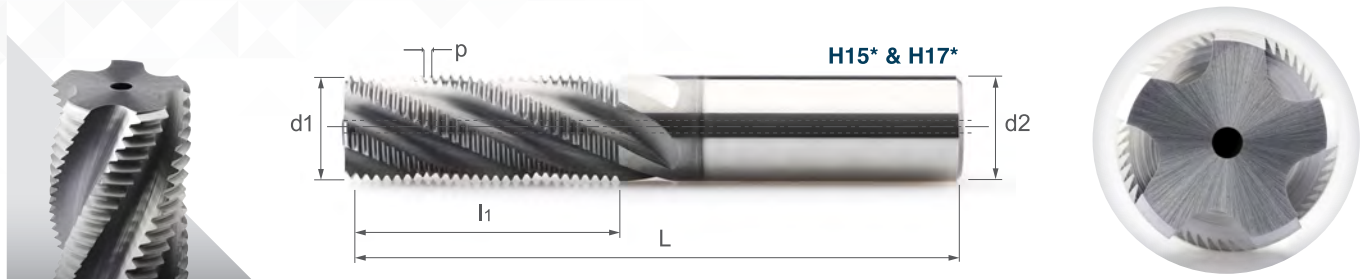
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M

EDPNo./EDV-Nr./ CODEusine/CodiceEDP	Dimension (mm)									H15*
	M	l1	l2	P	d1	L	d2 (h6)	Z	G6110	
=*+Ødata										
0600	≥M6	13.00		1.00		57	6	3	●	
0800	≥M8	17.50		1.25		60	6	3	●	
1000	≥M10	21.00		1.50		75	8	4	●	
1200	≥M12	26.25		1.75		75	10	4	●	
1400	≥M14	30.00		2.00		83	10	4	●	
1600	≥M16	34.00		2.00		83	12	4	●	

MF

EDPNo./EDV-Nr./ CODEusine/CodiceEDP	Dimension (mm)									H17*
	M	l1	l2	P	d1	L	d2 (h6)	Z	G6110	
0800	≥M8	17.00		1.00	6.0	57	6	3	●	
0800 057 06	≥M8	17.25		0.75	6.0	57	6	3	●	
1000	≥M10	21.00		1.00	8.0	64	8	4	●	
1200	≥M12	25.50		1.50	9.5	72	10	4	●	
1200 072	≥M12	26.25		1.25	9.5	72	10	4	●	
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M02	M03	M04	M05	M06	M07	M08	M09	M10	M11	M12	M13	M14	M15	M18	M22	M25	M31	M16	M20	M17	M19	M21	M23	M24	M32
M26	M27	M28	M33	M01	M29	M30																			

Working Material | Cutting Parameter